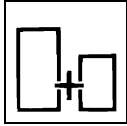
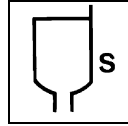


## LS182 (29182) NITRON MATT



1000 ml +  
700-800 ml



16-17" DIN 4  
at 20° C



Ø 1,4 mm  
4 Atm  
N° of coats: 2



Air drying at 20° C  
Handling: 45 min.  
Through-drying: 3 h

### DESCRIPTION

Industrial matt nitro-combi enamel.

### USE

Suitable for machineries, small parts, metallic shelves, tools, ferrous substrates in general.

### CHARACTERISTICS

- Fast drying.
- Good adhesion directly to steel (the product does not contain any anticorrosive pigments; steel protection due to barrier-effect).
- Uniform matt aspect.

### SUBSTRATE PREPARATION

It may be applied to the following through-dried primers:

- SYNTOPRIMER
- SYNTOPRIMER ZINC
- Directly to rust-free steel sheet suitably degreased with 00695 SILICONE REMOVER SLOW

### APPLICATION

Spray application.

#### Mixing ratio:

LS182 NITRON MATT (derived from binder 29182)  
00825 LECHSYS UNIVERSAL STANDARD THINNER or  
00552 LECHLEROID L THINNER

#### weight and volume

1000 parts  
700-800 parts

Spray viscosity at 20°C: 16 - 17" DIN 4

Ø Air cap: 1.2 - 1.4 mm

Air pressure: 3 - 4 Atm

Number of coats: 2 - 3

Film thickness: 25 µ

Theoretical coverage: 1 l mixture: 5.5 - 6 m<sup>2</sup> at 25 µ

1 kg mixture: 6 m<sup>2</sup> at 25 µ

V.O.C. of the product ready for use: ~ 740 g/l

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## **DRYING TIME**

### **Air drying at 20 °C**

Dust-free: 5 min.

Handling: 40 min.

Through-drying: 3 hours

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## **NOTE**

All colours applied with 25 µ film thickness show 25±5 gloss.

**TECHNICAL DATA SHEET N° 0381-GB**

**UPDATED 11/2013**

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