



# S 115 AUTOSEAL SEAM SEALER CART.

Technical Data Sheet No 703

Elastomer -based, water- and sound-proof material

It has excellent adhesion and it can be painted over immediately "wet on wet"

Resists in temperatures from -25°C to +80°C (-13°F to +176°F) without losing it's volume

Remains permanently elastic and dries quickly

Good mechanical and chemical resistance

## General Technical Description

This is a combination of elastomer and hydrocarbon resin. It is used on parts of the car body not directly exposed to UV light. It is ready to use. It remains elastic and it is adhered perfectly in non sand papered, primed or painted surfaces. It dries quickly and it can be painted over immediately "wet on wet" using synthetic paints or with one or two component acrylic paints. It can be applied with a soft or hard brush or with the cartridge.

## Surface

Inside or bottom parts of the car body

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry then airdried.



Make sure you always use appropriate face protection and good ventilation

**Product Application:** » It is applied on the inside bottom parts of the car body. Applicable with a soft or hard brush. It can be painted over immediately "wet to wet" using synthetic paints or with one or two component acrylic paints. In order to enhance adhesion the application of an intermediate layer of PLASTOFIX 340 is recommended.



Apply using the cartridge



Protect from humidity

**Flash Point:**  
9°C / 48°F



15-20 min / 23°C (73°F)  
Final flash off time



Always wear protective equipment

**Specific Gravity:**  
1.2 g/cm<sup>3</sup>

**Solid Content (No thinner):**  
50% Weight



Drying time  
2h / 23°C (73°F)



Follow the application instructions mentioned in this TDS

### VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 290 g/L.  
2004/42/IIIB(e)(840)290

### Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with HB BODY PRODUCTS
- It can be used by countries that do not adopt the VOC legislation as well.



It can be painted over with  
HB BODY Color Solutions Basecoat Mix System  
HB BODY Color Solutions 2K Acrylic Mix System  
HB BODY Color Solutions Aquabase Mix System

### Theoretical Coverage:

-



Always close tin after use

### Cleaning of equipment:

Clean after final use with 740 ACRYL NORMAL THINNER / REDUCER

For professional use only. The information displayed on this sheet has been carefully selected through a series of laboratory investigations. It is based on our best knowledge at the time of issue. The data is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check for newer updates or further information if needed for his intended purpose. The SPECIAL REFINISHING PRODUCT. 1K ACRYLIC MAT PRODUCT intellectual property of this product, trademarks and copyrights is protected. All rights reserved. The relevant Material Safety Data Sheet and warnings displayed on the label must be read carefully. We may modify and / or discontinue operation of all or portions of this information at any time in our sole discretion, without any notice and assume no responsibility to update the information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.

Issue 4 / 2019, October 2019