



**HMG Paints Ltd**  
One name that covers everything

Riverside Works, Collyhurst Road, Collyhurst  
Manchester, England, M40 7RU  
Tel: 0161 205 7631 / Fax: 0161 205 8823  
www.hmgpaint.com / sales@hmgpaint.com

## PRODUCT NAME

**Coach Enamel**

ISSUE DATE 22/9/2005

PRODUCT CODE TOPCE



### PRODUCT DESCRIPTION

A traditional, ultra high quality, high build, long oil synthetic enamel for brush application.

It gives an extra long wet edge time allowing it to be brushed without brush drag.

It gives ultimate high gloss, build and scratch filling combined with excellent water resistance, flexibility and good exterior durability and toughness.



### IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow MSDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. HMG will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak HMG Technical Service Department on (0161) 205 7631



### MAXIMUM VOC CONTENT (RFU)

0.380kgs/ltr

### REGULATIONS / COMPLIANCE

- 2004/42 IIA SB (D) 300



### COLOUR RANGE

Available in a wide colour range including RAL & BS shades



### GENERAL INFORMATION

<b>COVERAGE</b>	10 square metres per litre @ 50 microns dft
<b>FLASHPOINT</b>	-42°C
<b>TEMP</b>	90°C
<b>RESISTANCE</b>	Store between 5°C - 25°C. When not in use, cans must be kept
<b>STORAGE</b>	sealed
<b>SHELF LIFE</b>	12 months from delivery date in original sealed containers



### CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate HMG product to remove all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Knowledge Base article Prep-Cleaning Techniques (KNB0009) and Preparatory Cleaners from the Product Guide.

**SURFACE PREPARATION**

Please refer to Knowledge Base for details on Surface Preparation.

**SUGGESTED PRIMER / FILLER / SEALER SYSTEMS**

Synthetic BDX Primer  
Synthetic High Opacity Undercoat

**HEALTH AND SAFETY**

Refer to SDS and tin label prior to use.  
Suitable respiratory equipment should be worn when spraying.  
Contaminated Rags, Spray Booth Filters or other substrates should be segregated from other chemical waste, soaked with Water and disposed of in a non-combustible container with a tight fitting Lid.

APPLICATION METHODS							
BRUSH							
<b>MIXING RATIO</b>							
Thinner	Up to 10%						
<b>THINNER OPTIONS</b>							
Thinner 2611 Thinner 2612							
<b>NUMBER OF COATS (GUIDE ONLY)</b>							
1-2 coats							
<b>DRYING TIME</b>							
Touch dry	3hrs @20°C						
Hard dry	12hrs @20°C						
Full dry	24 hours						
<b>RECOATABILITY / OVERCOATING</b>							
After 24 hrs							
<b>WET FILM THICKNESS*</b>							
100 microns		100 microns					
<b>DRY FILM THICKNESS*</b>							
50 microns		50 microns					
<p><small>* - HMG Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.</small></p>							

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of HMG's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.